

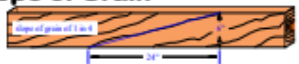

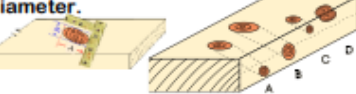







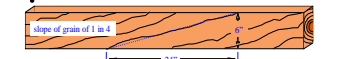
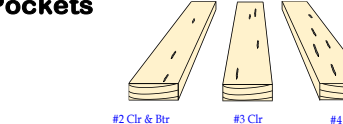
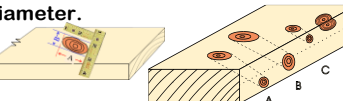
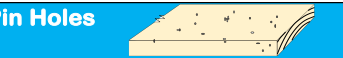

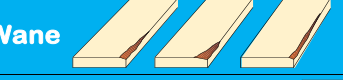
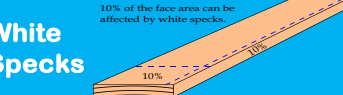
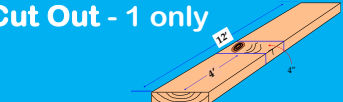


All Species (including WRC) R List Clears - Under 3" Thick

All Species (including WRC) R List Clears - Under 3" Thick			Purpose Intended: Appearance	
			Basic Size: 8" wide x 12' long (96 surface units)	
Faces Graded			Best Face & corresponding 1/2 edges	
Characteristics Permitted	#2 Clear & Btr	#3 Clear	WRC - #2 Clr&Btr	All Species - #4 Clear
Defects Allowed - Unless specified, the number of characteristics are permitted:	FACE: ③ BACK: ④	FACE: ④ BACK: ⑤	FACE: ④ BACK: ④	All listed characteristics may occur on the same piece (both max. number and size).
Rate of Growth (on best end) 	Avg. 6 rings / inch	Avg. 4 rings / inch	Avg. 6 rings / inch	No Restriction
Slope of Grain 	1 in 8	1 in 6	1 in 8	1 in 4
Pockets 	FACE - ③ BACK - ④ 1/8 x 4" = 12" 1/8 x 4" = 16" (+1 extra) (+1 extra) allow 1 extra pocket per face (total inches not to be extended)	FACE - ④ BACK - ⑤ 1/8 x 4" = 16" 1/8 x 4" = 20" (+1 extra) (+1 extra) Allow one 6" on Face and Back (+1 extra) (+1 extra) allow 1 extra pocket per face (total inches not to be extended)	FACE - ④ BACK - ④ 1/8 x 4" = 16" 1/8 x 4" = 16" (+1 extra) (+1 extra) (allow 1 extra pocket per face) (total inches not to be extended)	FACE BACK 1/8 x 8" = 40" 1/8 x 10" = 50" Any Number of Pockets Permitted *** REMEMBER *** Total inches of pocket length is equivalent to Basic Size
Pitch Streaks: (2X size of pockets)				
Knots - measured by average diameter. 	FACE - None BACK - ④ Knot Quality - Sound / NFF Max Size = 1" Edge width on Back = 1" 1" thick - Back and Edge = 3/4"	FACE - ④ BACK - ⑤ Knot Quality - Sound / NFF Max Size = 1" Max. Size 1" Edge width not to exceed 1"	FACE - ④ BACK - ④ Face = 1/2" (S&T) Back = 3/4" Soft - 1/4" Soft - 3/8" Edge - 1/2" Edge 3/4"	FACE - ⑧ BACK - ⑩ 1" Any Quality 1 1/4" Any Quality 4" Knot Total 5" Knot Total Count knots on edge but ignore their size for Total Inches of knot
Pin Holes 	1 sq.ft. = 144 square inches. If divided by the nominal size in width (of any piece) the resulting calculation is the length in inches of what one square foot would equal for that piece.			Face: 15 / sq.ft. Back: 30 / sq.ft. 19 / sq.ft. (in worst sq. ft.) 38 / sq.ft.
Holes: measured by ave. dia. 	<div>NOT</div> <div>PERMITTED</div>			Face: one, 1/4" Back: two, 1/2" Holes are linked to the basic size and are equivalent smaller.
Wane 				1/8W x 1/6 L or equiv. area. Never exceed 1/4 Thickness on Face; Allow 50% more on Back (i.e. 3/8 Thickness)
White Specks 				Face - 10% of area Back - 25% of area
Cut Out - 1 only 				One 4", cut out permitted minimum 4' from either end in pieces that are 12' & longer.
All Species (including WRC) R List Clears - Under 3" Thick			Purpose Intended: Appearance	

All Species (including WRC) R List Clears - 3" to 5" Thick

 Faces Graded		Basic Size: 8" wide x 12' long (96 surface units)			
		Best Face & corresponding 1/2 edges			
Characteristics Permitted		#2 Clear & Btr	#3 Clear	WRC - #2 Clr&Btr	All Species - #4 Clear
Defects Allowed - Unless specified, the number of characteristics are permitted: Rate of Growth (on best end)  Slope of Grain  Pockets  Pitch Streaks: (2X size of pockets) Knots - measured by average diameter.  Pin Holes  Holes: measured by ave. dia.  Wane  White Specks  Cut Out - 1 only 		FACE: ③ BACK: ④ Avg. 6 rings / inch 1 in 8 FACE - ③ BACK - ④ $1/8 \times 6'' = 18''$ $1/8 \times 6'' = 24''$ (+2 extra) (+2 extra) (limit extra pockets to edge) (total inches not to be extended)	FACE: ④ BACK: ⑤ Avg. 4 rings / inch 1 in 6 FACE - ④ BACK - ⑤ $1/8 \times 6'' = 24''$ $1/8 \times 6'' = 30''$ (+2 extra) (+2 extra) (limit extra pockets to edge) (total inches not to be extended)	FACE: ④ BACK: ④ Avg. 6 rings / inch 1 in 8 FACE - ④ BACK - ④ $1/8 \times 6'' = 24''$ $1/8 \times 6'' = 24''$ (+2 extra) (+2 extra) (limit extra pockets to edge) (total inches not to be extended)	FACE BACK $1/8 \times 8'' = 40''$ $1/8 \times 10'' = 50''$ Any Number of Pockets Permitted (Total inches is tied to Basic Size)
		FACE - None BACK - ④ Sound / NFF Max Size = $1\frac{1}{2}''$ Edge width on Back = $1\frac{1}{2}''$	FACE - ④ BACK - ⑤ Knot Quality - Sound / NFF Max Size = $1\frac{1}{2}''$ Max. Size $1\frac{1}{2}''$ Edge width not to exceed $1\frac{1}{2}''$	FACE - ④ BACK - ④ Face = $\frac{3}{4}''$ (S&T) Back = $1\frac{1}{2}''$ Soft - $\frac{3}{8}''$ Soft - $\frac{3}{4}''$ Edge - $\frac{3}{4}''$ Edge $1\frac{1}{2}''$	FACE ⑧ BACK - ⑩ $1\frac{1}{2}''$ Any Quality $1\frac{7}{8}''$ Any Quality 6" Knot Total $7\frac{1}{2}''$ Knot Total Count edge knots but ignore size
		1 sq.ft. = 144 square inches. If divided by the nominal size in width (of any piece) the resulting calculation is the length in inches of what one square foot would equal for that piece.			Face: 15 / sq.ft. Back: 30 / sq.ft. 19 / sq.ft. 38 / sq.ft. (worst area) (worst area)
		<div>NOT</div> <div>PERMITTED</div>			Face: one, $1/4''$ Back: two, $1/2''$ Holes are linked to the basic size and are equiv. smaller.
					$1/8W \times 1/6 L$ or equiv. area. Never exceed $1/4 T$ on Face; Allow 50% more on Back (i.e. $3/8$ Thickness)
					Face - 10% of area Back - 25% of area
					One 4", cut out permitted minimum 4' from either end in pieces that are 12' & longer.

All Species (incl. WRC) R List Clears - 3" Thick up to not incl. 5" Purpose Intended: Appearance

All Species (including WRC) R List Clears - 5" & Thicker

All Species (incl. WRC) R List Clears - 5" Thick and Thicker

Purpose Intended: Appearance

Faces Graded		Basic Size: 8" wide x 12' long (96 surface units)				Best Face & corresponding 1/2 edges			
Characteristics Permitted		#2 Clear & Btr		#3 Clear		WRC - #2 Clr&Btr		All Species - #4 Clear	
Defects Allowed - Unless specified, the number of characteristics are permitted:		FACE: ③ BACK: ④		FACE: ④ BACK: ⑤		FACE: ④ BACK: ④		All listed characteristics may occur on the same piece (max. number and size).	
Rate of Growth (on best end)		Avg. 6 rings / inch		Avg. 4 rings / inch		Avg. 6 rings / inch		No Restriction	
Slope of Grain		1 in 8		1 in 6		1 in 8		1 in 4	
Pockets		FACE - ③ BACK - ④ 1/8 x 6" = 18" 1/8 x 6" = 24" (+2 extra) (+2 extra) (restrict extra pockets to edge) (total inches not to be extended)		FACE - ④ BACK - ⑤ 1/8 x 6" = 24" 1/8 x 6" = 30" (Allow one 8" on Face and Back) (+2 extra) (+2 extra) (restrict extra pockets to edge) (total inches not to be extended)		FACE - ④ BACK - ④ 1/8 x 6" = 24" 1/8 x 6" = 24" (Allow one 8" on face and Back) (+2 extra) (+2 extra) (restrict extra pockets to edge) (total inches not to be extended)		FACE BACK 1/8 x 8" = 40" 1/8 x 10" = 50" Any Number of Pockets Permitted *** REMEMBER *** Total inches of pocket length is equivalent to Basic Size	
Pitch Streaks: (2X size of pockets)									
Knots - measured by average diameter.		FACE - None BACK - ④ Sound / NFF Max Size = 2" Edge width on Back = 2"		FACE - ④ BACK - ⑤ Knot Quality - Sound / NFF Max Size = 2" Max. Size 2" Edge width not to exceed 2"		FACE - ④ BACK - ④ Face = 3/4" (S&T) Back = 2" Soft - 3/8" Soft - 1" Edge - 3/4" Edge 2"		FACE ⑧ BACK - ⑩ 2" Any Quality 2 1/2" Any Quality 8" Knot Total 10" Knot Total Count knots on edge but ignore their size for Total Inches of knot	
Pin Holes		1 sq.ft. = 144 square inches. If divided by the nominal size in width (of any piece) the resulting calculation is the length in inches of what one square foot would equal for that piece.						Face: 15 / sq.ft. Back: 30 / sq.ft. 19 / sq.ft. 38 / sq.ft. (worst area) (worst area)	
Holes: measured by ave. dia.		NOT PERMITTED						Face: one, 1/4" Back: two, 1/2" Holes are linked to the basic size and are equiv. smaller.	
Wane								1/8W x 1/6 L or equiv. area. Never exceed 1/4 T on Face; Allow 50% more on Back (i.e. 3/8 Thickness)	
White Specks								Face - 10% of area Back - 25% of area	
Cut Out - 1 only								12" cut out, Min. 8' from both ends, in 18' & Lgr, providing that both remaining pieces are of #2 Clear & Better quality.	
								One 4", cut out permitted minimum 4' from either end in pieces that are 12' & longer.	

All Species (incl. WRC) R List Clears - 5" Thick and Thicker

Purpose Intended: Appearance